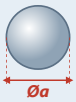
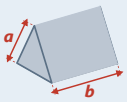
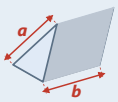
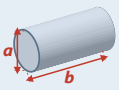
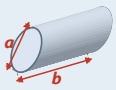
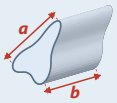
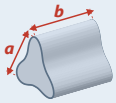
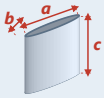
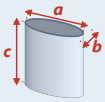
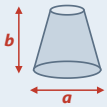
Ceramic Finishing Media

Grades from coarse to smooth · shapes and standard sizes

Dongguan Shipai Zhenxin Grinding Technology Co., Ltd.
ISO 9001:2015 certified quality system

	Surface	Grade	Specific gravity g/cm³	 **Ball** Øa (mm)	 **SCT Straight-cut triangle** a×b (mm)	 **ACT Angle-cut triangle** a×b (mm)	 **SCC Straight-cut cylinder** a×b (mm)	 **ACC Angle-cut cylinder** a×b (mm)
COARSE		**VFC** Very fast cutting	2.58	1 14	2×2 10×10	2×2 30×30	3×6 25×25	2×5 12×25
		FC Fast cutting	2.53	2 15 3 16	3×3 15×15 3×6 18×18	3×3 35×35 3×6 40×40	4×6 5×10	3×6 14×20 4×8 15×25
		GC General cutting	2.51	4 18	4×4 20×15	4×4	7×13	6×12 15×30
		MC Medium cutting	2.50	5 22	4×6 20×20	4×8	8×8	6×16 15×38
		LC Light cutting	2.44	6 25 8	4×8 25×25 6×6 30×30	6×6 15×15	12×12 12×25	8×16 15×38 10×12 40×40
		P Polishing	2.60	10	8×8 35×35	20×20	20×20	10×16
SMOOTH		**FP** Fine polishing	2.70	12	10×7 40×40	25×25	22×22	10×20

	Surface	Grade	Specific gravity g/cm³	 **ACTS Angle-cut tri-star** a×b (mm)	 **SCTS Straight-cut tri-star** a×b (mm)	 **ACE Angle-cut ellipse** a×b×c (mm)	 **SCE Straight-cut ellipse** a×b×c (mm)	 **Cone** a×b (mm)
COARSE		**VFC** Very fast cutting	2.58	4×4 22×10	4×4 22×10	8×3×8	8×3×8	13×16
		FC Fast cutting	2.53	5×5 22×22 6×13 28×10	5×5 22×22 6×13 28×10	10×5×10 15×7×15	10×5×10 15×7×15	19×22 25×30
		GC General cutting	2.51	5×10 35×16	5×10 35×16	25×15×25	25×15×25	30×30
		MC Medium cutting	2.50	7×10	7×10			35×38
		LC Light cutting	2.44	10×16 16×6	10×16 16×6			
		P Polishing	2.60	16×16	16×16			
SMOOTH		**FP** Fine polishing	2.70	22×8	22×8			

How to read this table. Grades run from very fast cutting (top) to fine polishing (bottom): the further down, the smoother the finish. Choose the grade for the finish you need, then the shape and size for your part. Dimensions a, b and c are as marked on each drawing, in millimetres (1 in = 25.4 mm). Availability of each size in each grade is confirmed with the quote; other sizes, including inch sizes, can be made to order for volume quantities. Packed in 25 kg bags, 1,000 kg per pallet.

Michael Fei · Sales fewmichael721@gmail.com WhatsApp +86 136 5007 2677